# Qenos



### MINUTES OF THE QENOS ENVIRONMENT MONITORING TEAM MEETING HELD WEDNESDAY 17<sup>th</sup> Jun 2015

#### **Present:**

Resident EMT	Qenos
members	
Chris Ryder	Gary Lyon Plastics Operations Manager (Chair)
	Les Harman: Senior Environmental Adviser (Secretary)
	Alan Findlay: Environmental Health Coordinator
	Kathryn Mc Donald: Olefins Process team leader
	Andre Olszewski: Resins Operations manager
Apologies	Bruce Gunn Olefins: SHE Coordinator
Judy Hindle	Jamal Raza: Polymers SHE Coordinator
Dominique Dybala	
Kimberley Foss	
Rob Berton	
Duncan Laslett	CWW
	Joe Messina
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#### 1. Introductions

Gary Lyon standing in for Rob Berton as chair opened the meeting @18:10 with a round the room self-introduction by all attendees

#### 2. Review of 2015 EAP action status

The 2015 EAP status was distributed with the meeting agenda. The current status of all active items was discussed.

At this time overall status is

- 6 Completed
- 13 in progress
- 4 that have not commenced.

Item 6.23 Installation of a new gearbox on RX1 is likely to carry over into 2016. The new gearbox is scheduled to be delivered from the manufacturers in November and will be fitted at the first available process opportunity in 2016.

#### 3. Incident Review

There were no incidents reports to present, or clarification requested on the Sulphides report distributed with the agenda

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#### 4. PSV graph. (Pressure Safety Valve)

Kathryn McDonald presented the PSV graph. (Copy attached to minutes.) .There was six PSV lift since the last meeting. An instrument failure on Furnace F-103 on the 18<sup>th</sup> August caused significant disruption to plant operations. It took three days to return to normal production operations. There were six PSV discharges during the plant disruption and recovery. (Five of the six discharged to the flare system)

#### 5. Community Complaints

Alan Findlay presented the complaints. (Copy attached to minutes.)

There was one complaint associated with flare noise on the 18th August following the instrument failure on F-103

#### 6. EPA Enquiry Status

The EPA enquiry called for by the Labour government is getting underway. Qenos is going to attend a public consultation session in Werribee on 7th September. Details of this meeting and how to engage with the Public enquiry have been forwarded to all EMT & ACNCG members. If EMT members wish to provide input from a community perspective you can do so directly to the enquiry or by providing to Qenos. (Send to Les Harman) All input to the enquiry is due by October 31st

#### 7. Resins Pond Desludge.

New methods to de-sludge the Resins SW lagoon were explored with our suppliers. The SE pond completed in 2014 generated extra waste due to the bulking with water to vacuum it out of the pond.

A sludge pump and Siltbusters, technology used to prevent silt run off to water ways from earthworks was hired and used to remove the bulk of the sludge with vacuum trucks used for the final clean. (The setup is shown in the presentation attached.) The pond contents were neutralised with caustic to enhance sludge separation and allow access into the pond to assist with the removal. All the sludge is being dewatered on site using geo-mesh and a geo-bag which should result in a 50% reduction in the volume of waste compared to the SE lagoon

#### 8. Community Alarm Verbal update

Two community people have provided input about the proposed charge, one preferring the existing siren and the second preferring the alert system. The second person also believed that 10 am on Sunday was too early and if the siren is retained would like it moved to a later time.

#### 9. Injury Performance update

Gary noted that there had been no recordable injuries since knee lacerated with the jigsaw which Rob reported at the June

#### 10. Environmental News

Qenos has been formally invited by EPA to participate in the Earned Autonomy pilot program which is planned to replace the accredited licence system. We are attending g the first workshop on 10th September

#### 11. Other Business

### **Qenos**



Qenos has recently been rebranded and the logo has a new look and design. This has been launched with our customers and the signage at the facilities has been changed over. The new design and Logo is in the header of these minutes

#### Next meeting:

6-8 pm on 9th December at the Qenos Olefins training centre

### 12. Meeting Close.

Meeting closed by Gary









